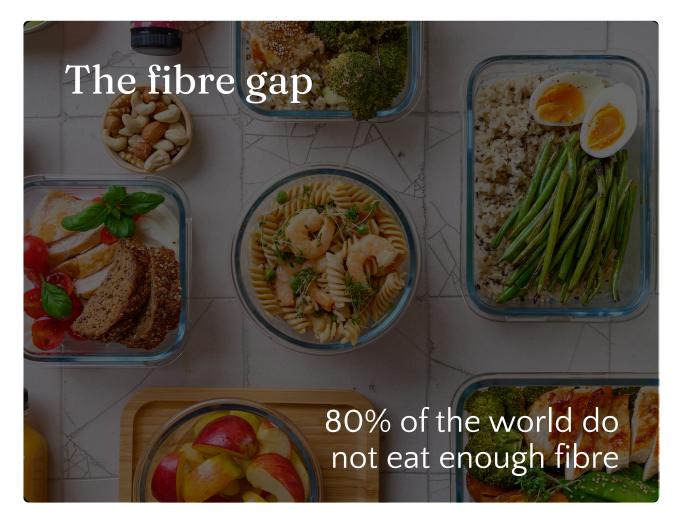
Closing the fibre gap

resavour



The fibre gap refers to the difference between how much dietary fibre people are recommended to eat and how much they actually consume. Globally, 80% of the world estimated to not eat enough fibre. The recommended amount is 26-34g per day, while in Singapore, adults consume on average only about 13–16g of fibre per day, which is 50% or less of their daily requirements [1].

This shortfall matters because fibre plays a critical role in maintaining overall health. It supports digestion, regulates blood sugar levels [2], promotes weight management, reduces risks for heart disease, and nourishes the gut microbiome [3]. The addition of fibre (both insoluble and soluble) in the diet has been associated with the management of several chronic health issues, including constipation, heart disease, Type 2 diabetes [4], and even certain types of cancer, such as breast cancer and colorectal cancer [5, 6].

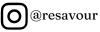
A "silent" nutrition crisis?

The fibre gap remains a "silent" nutrition crisis, partly because modern diets are heavy in processed foods that strip out natural fibre. At the same time, many people don't consume enough whole fruits, vegetables, legumes, and whole grains-foods that are naturally rich in fibre. Additionally, there is still a general lack of awareness around how to include more of it in everyday meals.





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resavour vs the fibre gap

At resavour, we believe everyday snacking can be part of the solution. We believe that nutrition should not be complicated, and that production our food systems can be optimised to extract the best nutrition without having compromise to on convenience.

We collect high quality byproducts such as brewer's spent grain from breweries, coffee grounds from coffee producers and citrus peels and give them a second life – transforming them into **high-fibre staples and treats** (with a lower glycemic index **that won't spike your blood sugar**) [7].

We call this waste-to-wonder.

We process them to retain their nutrition, so that each snack gives you up to **10X more fibre than its conventional counterparts,** making it easy and enjoyable for people to add more fiber into their diets.

Figure A (above)[8]: Cookies containing 30% of BSG were found to release less sugar.

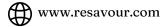
Table В (left)[8] compared to standard wheat biscuits, BSGenriched cookies were found to contain а higher amount of phenolic compounds antioxidants which help protect your body against diseases[9].

Anti-oxidant equivalent (mg/100g Dry Biscuits)	Type of BSG biscuit		
	Control	15% AB	30% AB
TPC (GAE mg/100g Dry Biscuits)	30.28±4.98ª	36.56±2.52ª	40.72±3.70 ^a
ORAC (TE mg/100g Dry Biscuits)	226.26±59.70ª	300.19±57.38ª	331.02±51.87
FRAP (Fe2+ mg/100g Dry Biscuits)	41.65±7.42 ^a	66.11±4.42 ^{ab}	86.70±8.43 ^b

Table B: TPC: Total phenolic content; GAE: gallic acid equivalent; ORAC: Oxygen radical absorbance capacity; TE: Trolox equivalent; FRAP: Ferric reducing/antioxidant power; AB: Autoclaved Brewer's Spent Grain substituted biscuit; ROB: 4% R. oligosporus fermented Brewer's Spent Grain substituted biscuit[8]

Reference: Wang, X., Xu, Y., Teo, S.Q., Heng, C.W., Lee, D.P.S., Gan, A.X. and Kim, J.E. (2023). Impact of solid-state fermented Brewer's spent grains incorporation in biscuits on nutritional, physical and sensorial properties. LWT, 182, p.114840. doi:https://doi.org/10.1016/j.lwt.2023.11484

resavour by the moonbeam co.









Each resavour bake improves your fibre intake – without drastically changing your diet.

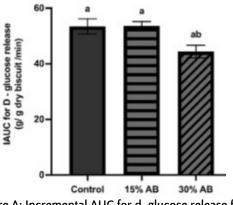


Figure A: Incremental AUC for d-glucose release for control cookies versus those enriched with 15% and 30% BSG

Our ingredients:

We incorporate upcycled food byproducts into our products. These byproducts are often discarded as food waste, despite being rich in fibre, protein, antioxidants, and flavour.

Spent Barley Grains

Spent Coffee Grounds





Rich in dietary fibre and protein[10], spent barley grains support healthy digestion, curb appetite, and help regulate blood sugar[11]. The fibre improves bowel function and slows glucose absorption, while protein boosts satiety—together aiding weight control and long-lasting fullness [12].

Used in cookies, granola, bread, chips, energy bites.

Rich in fibre, lipids[13], and natural caffeine, spent coffee grounds lower the glycemic response and improve antioxidant activity in baked goods[14]. The fibre slows sugar uptake; caffeine offers sustained energy—perfect for keeping you full and alert without sugar crashes.

Used in cookies, granola, breads.

Packed with pectin (a soluble fibre) and Vitamin C, spent orange fibre support healthy cholesterol and gut bacteria, It enriches fibre, phenolic compounds and antioxidants [15] to promote digestive support with a citrusy boost. Supports gut health and digestion!

Used in cookies.

Additional enhancers:





Dates





Coconut



Honey

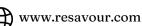


Seeds & Nuts

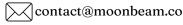


Nut Butter









Spent Orange Fibre







Why resavour?

Delicious by design

Functional nutrition for easy wellness

Sustainably made

Baked with purpose

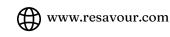
- No compromise on taste or texture
- Unique flavour profiles from upcycled ingredients
- Rich in fibres for gut health and metabolic support
- Free from artificial preservatives and sweeteners
- Made with food byproducts upcycled within Singapore
- Reduces raw materials required for manufacturing and byproducts disposed for incineration
- Reduces greenhouse gas emissions*
- Produced locally in collaboration with marginalised communities
- Empowers ex-offenders, single mothers, and vulnerable youth with training and employment

Our products are non-GMO, no preservatives, no artificial sweeteners -suitable for lacto-ovo-vegetarians

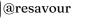
Made in SFA, NEA -licensed facilities

*calculated by our in-house team / based on internal formulation

resavour by the moonbeam co.









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